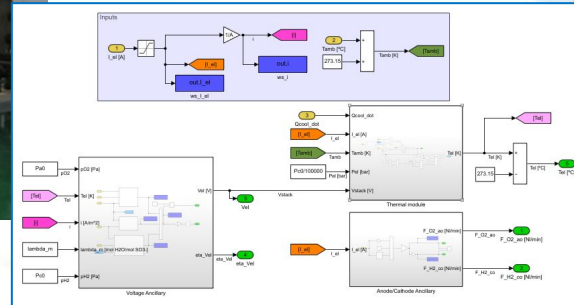
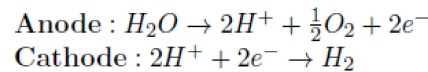


Mathematical Modeling of Electrolyzers



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 miguelridao@us.es

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 University of Seville



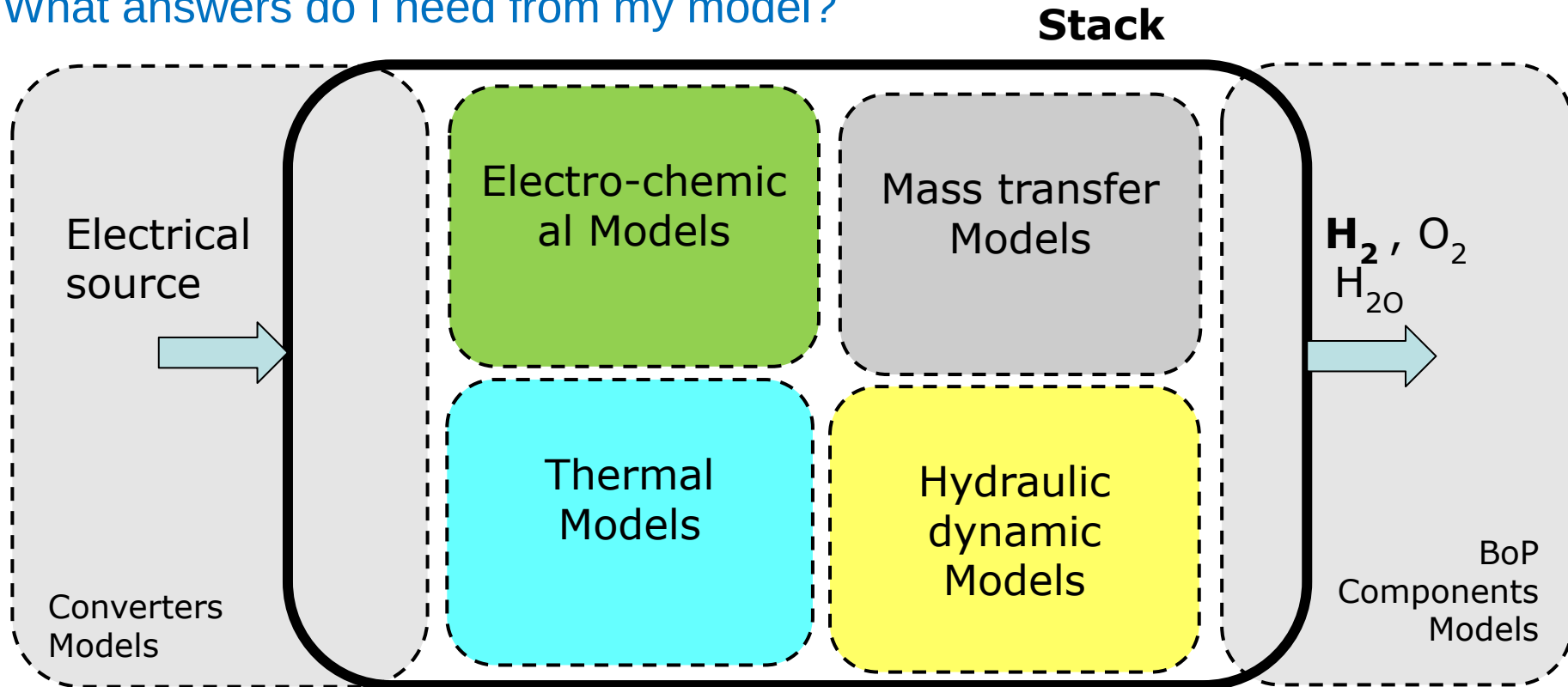
- Introduction
- Mathematical model of PEM electrolyzers
 - Electrochemical models
 - Thermal models
 - Identification
- Efficiency
- Degradation



There is not a unique or simple answer to this question, previously:

What are the objectives of my models?

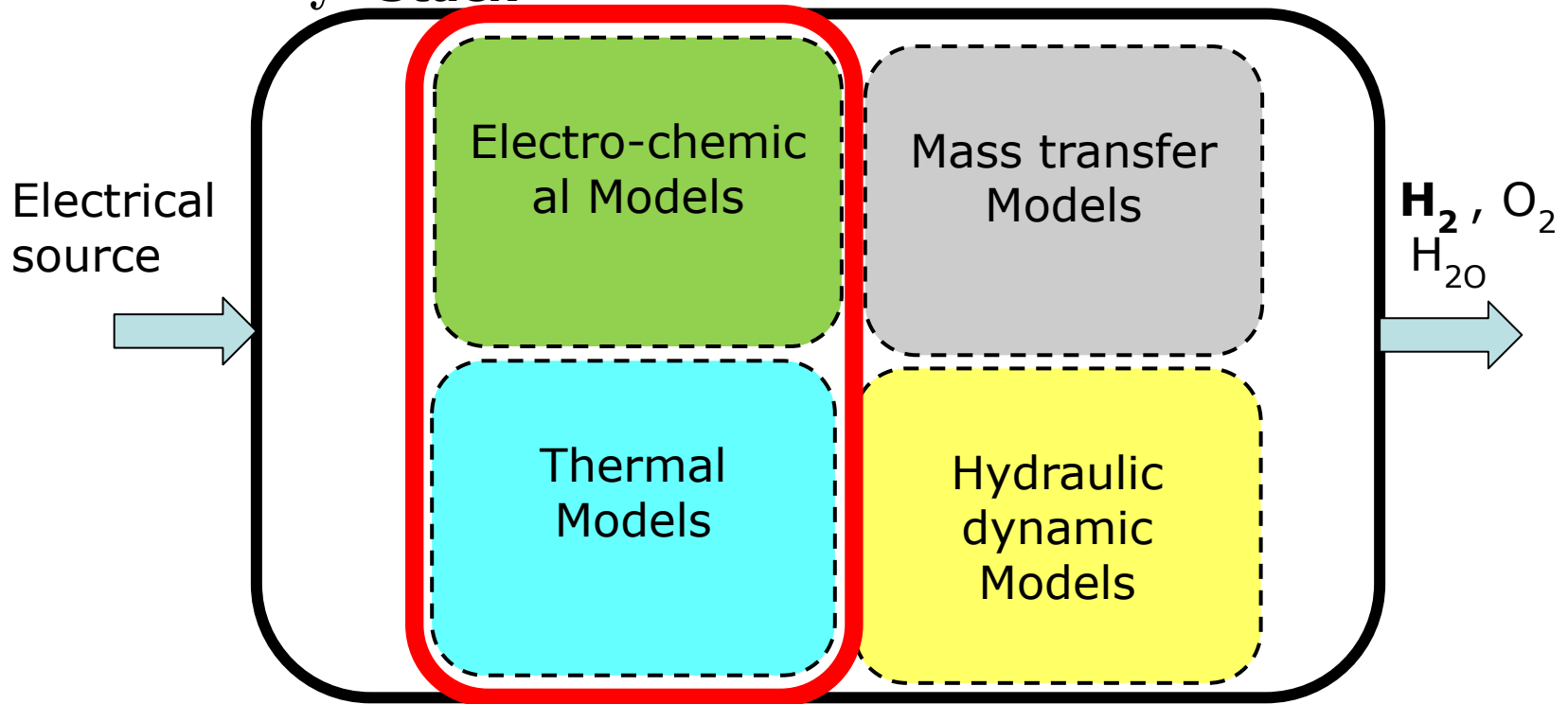
What answers do I need from my model?



Pierre Olivier et al. Low-temperature electrolysis system modelling: A review, Renewable and Sustainable Energy Reviews, Volume 78, 2017

- Model for design and testing of control systems
- Mainly focused on Energy Management

System Stack



Pierre Olivier et al. Low-temperature electrolysis system modelling: A review, Renewable and Sustainable Energy Reviews, Volume 78, 2017



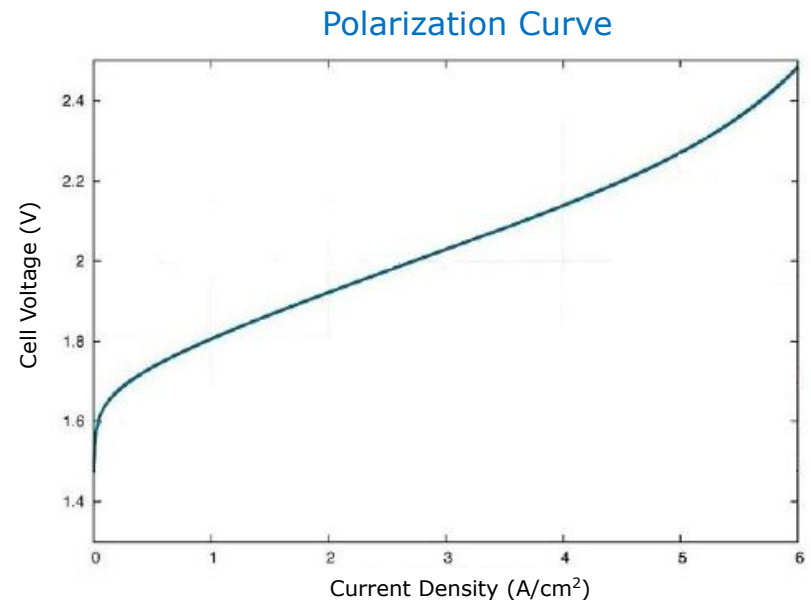
- Introduction
- **Mathematical model of PEM electrolyzers**
 - Static Electrochemical models
 - Thermal models
 - Identification
- Efficiency
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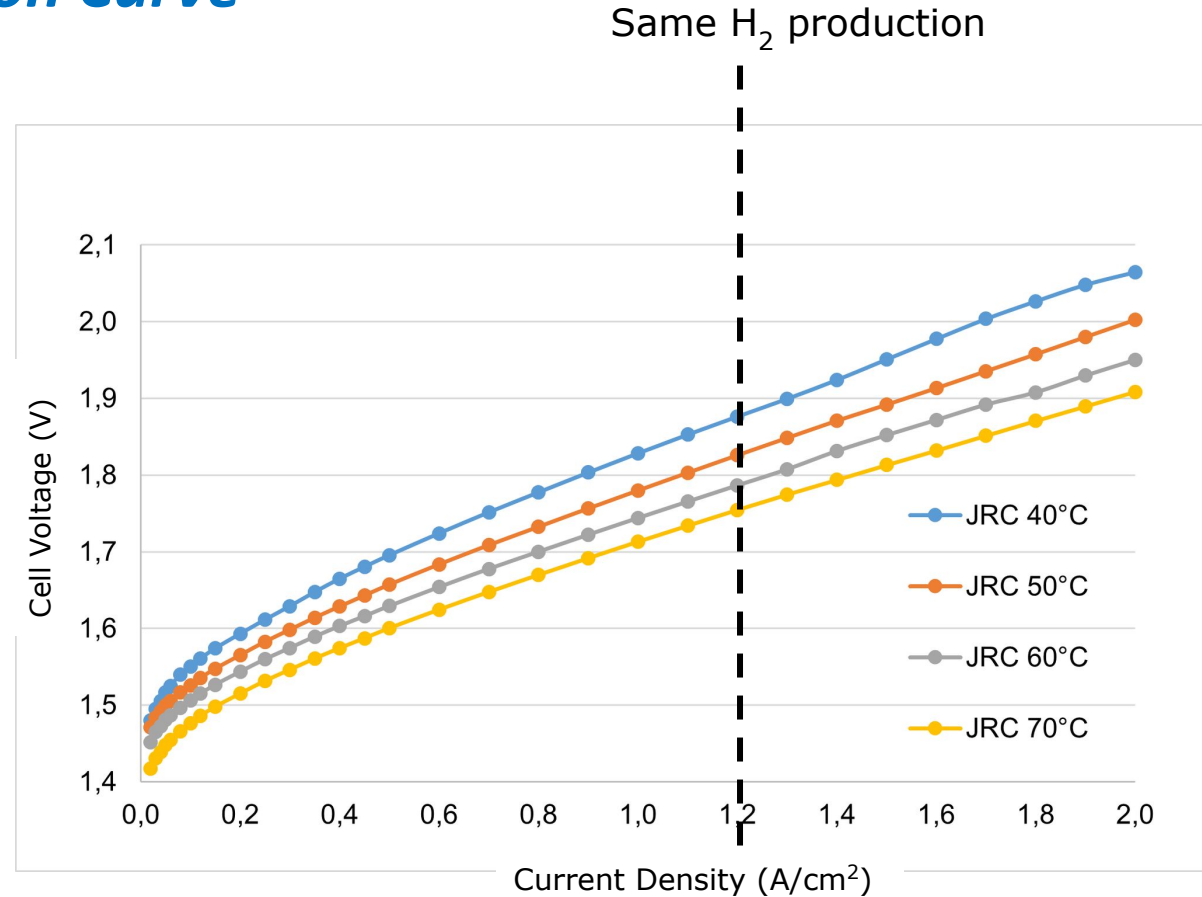
- **Model the electrical response of electrolysis cells (and stack) and the produced hydrogen**

- **Simplifications:**

- ◆ All the cells have the same electrical and thermal behaviour
- ◆ Temperature homogeneity across the stack
- ◆ Oxygen and hydrogen behave as ideal gases. In addition, the gas and liquid phases are separated
- ◆ Electrochemical dynamics can be neglected, so a static model is used (algebraic equation)
- ◆ Drops and pressure effects are neglected



Polarization Curve





Faraday's Law: production rate of hydrogen is proportional to the cell current

$$\dot{n}_{H_2} = \frac{I_{cell}}{2F} \eta_F$$

η_F Faraday Efficiency
 F Faraday Constant

Voltage equation: polarization curve

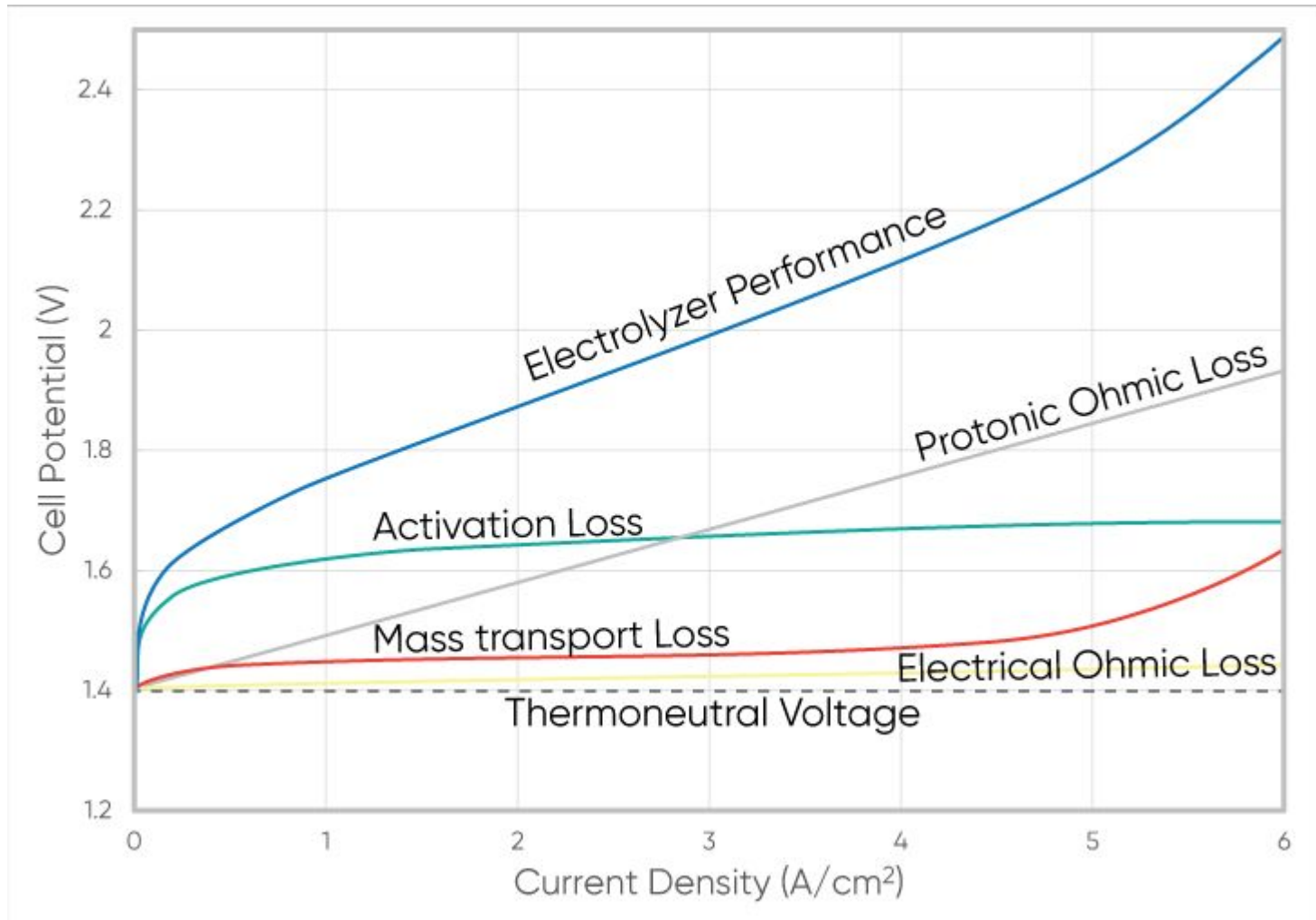
$$V_{cell} = V_{ocv} + V_{act} + V_{ohm} + V_{con}$$

V_{ocv} Open circuit voltage
 V_{act} Activation overvoltage
 V_{ohm} Ohmic losses overvoltage
 V_{con} Concentration overvoltage
(mass transport losses)

In a stack with n cells (*in series*):

$$\dot{n}_{H_2} = \frac{n I_{el}}{2F} \eta_F$$

$$V_{el} = n (V_{ocv} + V_{act} + V_{ohm} + V_{con})$$



$$V_{cell} = V_{ocv} + V_{act} + V_{ohm} + V_{con}$$

The **Open Circuit Voltage (Nernst or Reversible voltage)** is the lowest potential level that facilitates the electrolysis process

Nernst Equation

$$V_{ocv} = E_0 + \frac{RT_{el}}{2F} \left[\ln \left(\frac{a_{H_2(g)} a_{O_2(g)}^{\frac{1}{2}}}{a_{H_2O(l)}} \right) \right]$$

Standard reversible potential E_0 :
Typically experimental equations

$$E_0 = 1.299 - 085 \cdot 10^{-3} (T_{el} - 298)$$

- T_{el} Temperature of electrolyzer (K)
- a_i Activity of substance i
- E_0 Reversible voltage (standard conditions)
- R Universal Constant of gases (J/ mol K)

Other expressions for E_0 :

$$\begin{aligned} &1, 5184 - 1, 5421 \cdot 10^{-3} \cdot T + 9, 523 \cdot 10^{-5} \cdot T \cdot \ln(T) + 9, 84 \cdot 10^{-8} \cdot T^2 \\ &1, 5241 - 1, 2261 \cdot 10^{-3} \cdot T + 1, 1858 \cdot 10^{-5} \cdot T \cdot \ln(T) + 5, 6692 \cdot 10^{-7} \cdot T^2 \\ &1, 50342 - 9, 956 \cdot 10^{-4} \cdot T + 2, 5 \cdot 10^{-7} \cdot T^2 \\ &1, 229 - 8, 5 \cdot 10^{-4} \cdot (T - 298) \\ &1, 449 - 0, 0006139 \cdot T - 4.592 \cdot 10^{-7} \cdot T^2 + 1.46 \cdot 10^{-10} \cdot T^3 \end{aligned}$$

$$V_{cell} = V_{ocv} + V_{act} + V_{ohm} + V_{con}$$

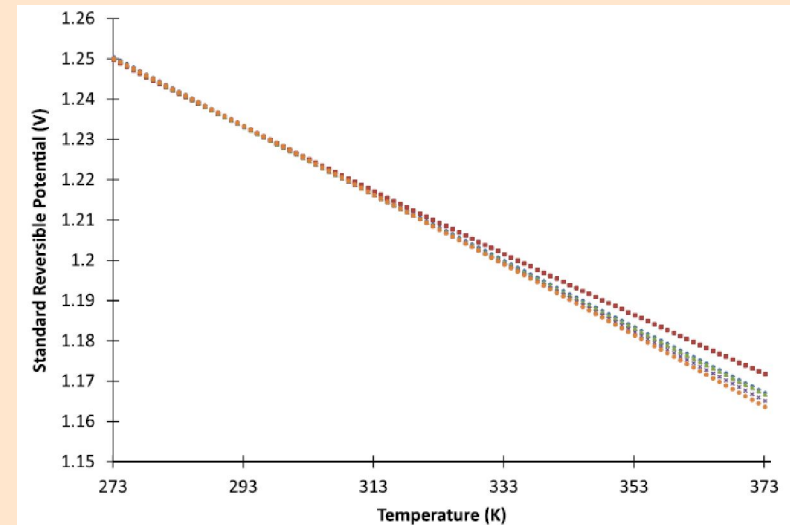
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P. Olivier *et al.* Low-Temperature electrolysis system modelling: A Review. Renewable and Sustainable Energy Reviews 78 (2017)

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The **Open Circuit Voltage (Nernst or Reversible voltage)** is the lowest potential level that facilitates the electrolysis process

Nernst Equation

$$V_{ocv} = E_0 + \frac{RT_{el}}{2F} \left[\ln \left(P_{H_2} \cdot P_{O_2}^{\frac{1}{2}} \right) \right]$$

Activities:

- For hydrogen and oxygen (gases),
 $a = p \text{ (bar)} / p_0$, being $p_0 = 1 \text{ bar}$
- For water, it approaches 1

Standard reversible potential E_0 :
Typically experimental equations

$$E_0 = 1.299 - 085 \cdot 10^{-3} (T_{el} - 298)$$

Other expressions for E_0 :

$$\begin{aligned} &1, 5184 - 1, 5421 \cdot 10^{-3} \cdot T + 9, 523 \cdot 10^{-5} \cdot T \cdot \ln(T) + 9, 84 \cdot 10^{-8} \cdot T^2 \\ &1, 5241 - 1, 2261 \cdot 10^{-3} \cdot T + 1, 1858 \cdot 10^{-5} \cdot T \cdot \ln(T) + 5, 6692 \cdot 10^{-7} \cdot T^2 \\ &1, 50342 - 9, 956 \cdot 10^{-4} \cdot T + 2, 5 \cdot 10^{-7} \cdot T^2 \\ &1, 229 - 8, 5 \cdot 10^{-4} \cdot (T - 298) \\ &1, 449 - 0, 0006139 \cdot T - 4.592 \cdot 10^{-7} \cdot T^2 + 1.46 \cdot 10^{-10} \cdot T^3 \end{aligned}$$



$$V_{cell} = V_{ocv} + V_{act} + V_{ohm} + V_{con}$$

The **Activation Voltage** represents the voltage needed to overcome the reaction energy barriers to initiate a sufficiently high reaction rate

Simplification of Butler-Volmer Equation

$$V_{act} = V_{act,a} + V_{act,c}$$

$$V_{act,i} = \frac{RT_{el}}{\alpha_i F} \sinh^{-1} \left(\frac{i}{2i_{0,i}} \right), \quad i = a, c$$

T_{el} Temperature of electrolyzer (K)

α_i Charge transfer coefficient

$i_{0,i}$ Exchange current density

i Electrolyzer current density

Parameters α_i , $i_{0,i}$

❑ Can be used for electrolyzer characterization

❑ Typical Values:

▪ $\alpha_a \approx 2$

▪ $\alpha_c \approx 0.5$

▪ $i_{0,a} [10^{-6} - 10^{-12}]$

▪ $i_{0,c} [10^{-5} - 10^{-1}]$

L. Jarvinen *et al.* Automated parametrization of PEM and alkaline water electrolyzer polarization curves. International journal of hydrogen Energy 47 (2022)

$$V_{cell} = V_{ocv} + V_{act} + V_{ohm} + V_{con}$$

The **Ohmic Voltage** is due to resistances of different types, mainly ionic (electrolyte) and electric

Ohm's Law

$$V_{ohm} = i R_{ohm} = i (R_{elec} + R_{mem})$$

R_{elec} Electric resistance. Difficult to obtain experimentally. It can be neglected or used as a fit parameter

R_{mem} Ionic resistance. More significant than electric one

Ionic resistance R_{mem}

$$R_{mem} = \frac{100 t_m}{\sigma_m}$$

t_m Membrane thickness

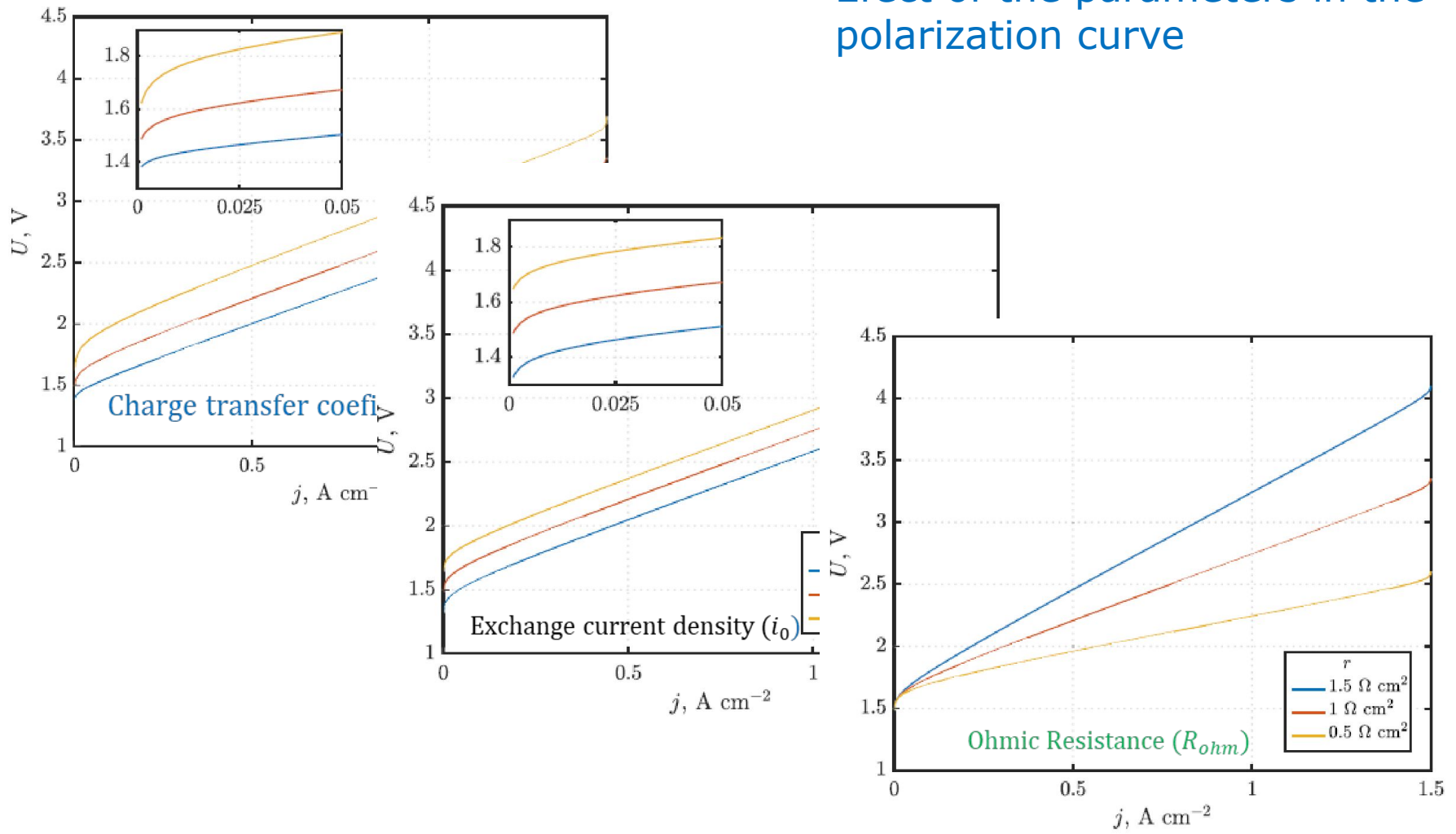
σ_m Conductivity

$$\sigma_m = (0.005139 \lambda_m - 0.00326) e^{1268 \left(\frac{1}{303} - \frac{1}{T_{el}} \right)}$$

λ_m Water content of membrane.
Typically in the range 7-14

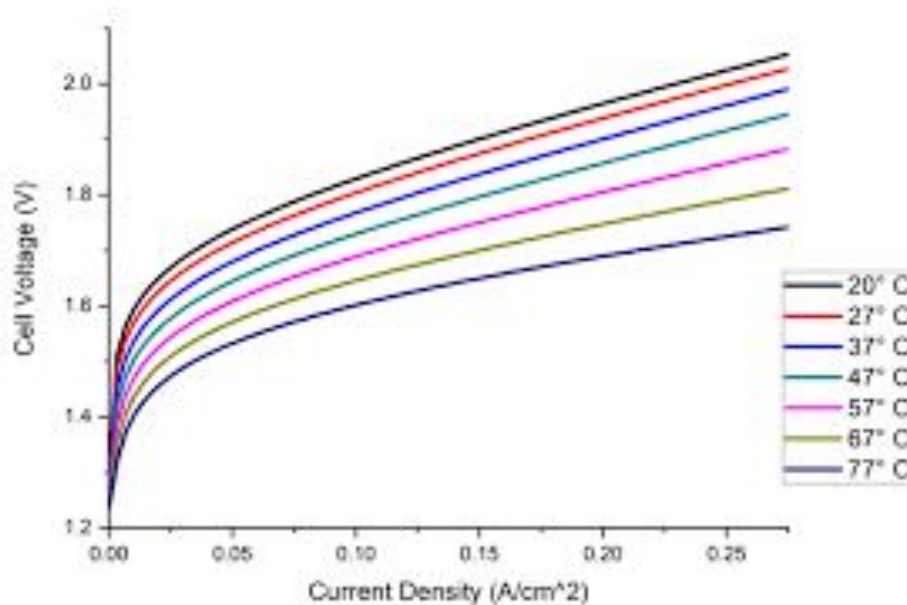


Effect of the parameters in the polarization curve

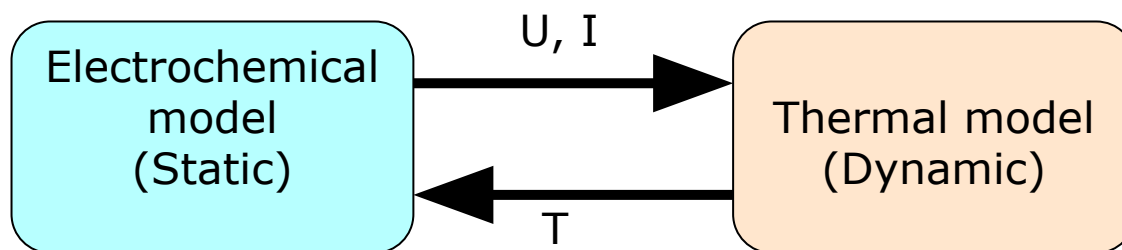




- Temperature has a beneficial impact on the global cell voltage.
- Temperature of the cell(s)/stack(s) appears in most of the electrochemical models presented before.



- Temperature has a beneficial impact on the global cell voltage.
- Temperature of the cell(s)/stack(s) appears in most of the electrochemical models presented before.
- Thermal dynamic is much slower than electrochemical dynamic: Model based on differential equations (ODE or PDE)
- Thermal models are coupled with electrochemical models in order to take into account the influence between electrical response and temperature in cells or stack.





$$C_t \frac{dT_{ez}}{dt} = \dot{Q}_{gen} - \dot{Q}_{loss} - \dot{Q}_{cool}$$

C_t Thermal capacity of the stack (J / K)

\dot{Q}_{gen} Heat generated in the system due to the irreversibilities or overvoltages of the process

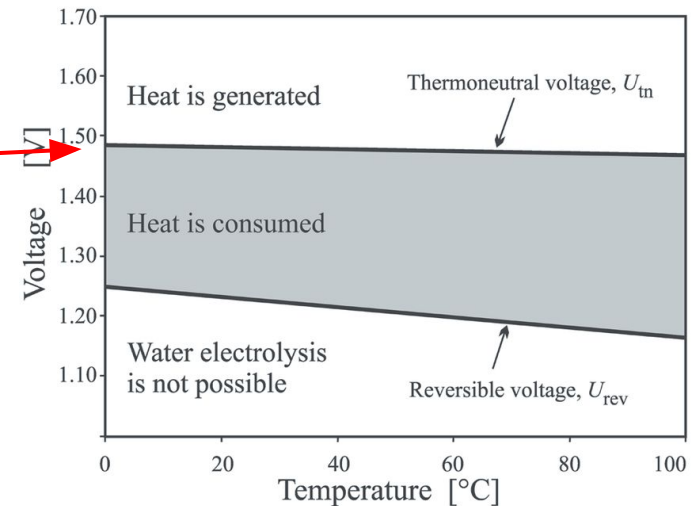
\dot{Q}_{loss} Heat that is lost by interaction with the environment by convection and radiation

\dot{Q}_{cool} Heat that is dissipated by the cooling system

$$\dot{Q}_{gen} = I_{el} (V_{cell} - \underline{V_{tn}}) n$$

≈ 1.48

$$\dot{Q}_{loss} = \frac{1}{R_t} (T_{el} - T_{amb})$$



C_t and R_t parameters to be adjusted

PEM Stack 1.4 kW

Feature	Value
Active electrode area	28.3 cm ² (ø 60 mm)
Number of cells	10
Max. H ₂ production	4.4 NI/min (0.26 Nm ³ /h)
Max. O ₂ production	2.2 NI/min (0.13 Nm ³ /h)
Operation temperature	65 - 80 °C
Stack voltage (40 bar, 70 °C)	approx. 16.3 - 22.3 DCV @ Beginning of Life (BOL)
Stack current (40 bar, 70 °C)	2.8 - 62.2 A
Connected load (40 bar, 70 °C)	approx. 0.05 - 1.39 kW @ BOL
H ₂ output pressure	max. 40 bar
O ₂ output pressure	near ambient
H ₂ O-flow	min. 2 l/min @BOL
H ₂ O-input pressure	max. 1.5 bar

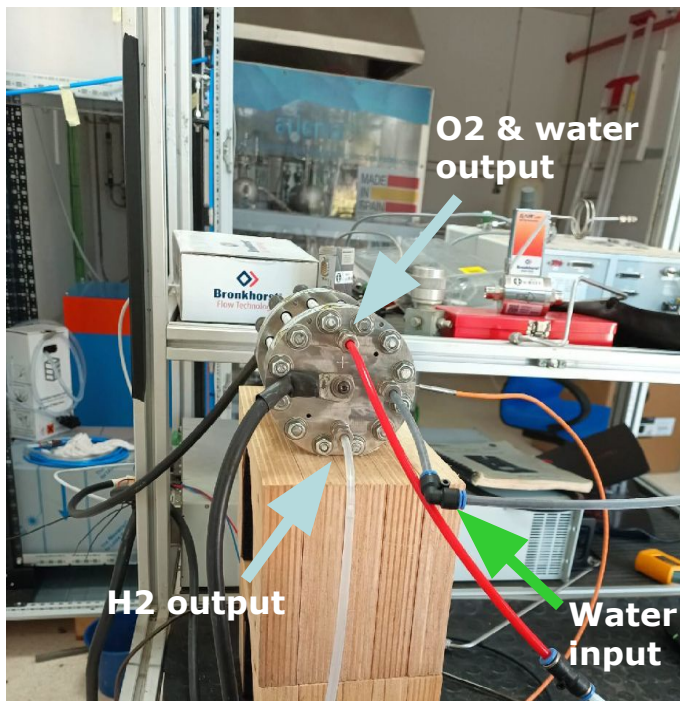




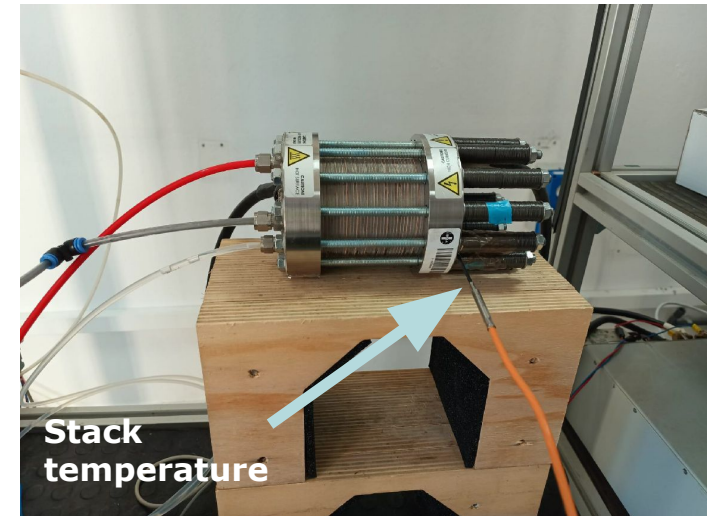
Experimental data for identification & validation



Time (s)	H2 Pressure (bar)	H2 Flow (NL/min)	O2 Pressure (bar)	Water Temperature (°C)	Enviromental Temperature (°C)	Stack Temperature (°C)	Stack Voltage (V)	Stack Current (A)
0	2,551657	0,01762486	-0,0516974	31,993471	24,825102	28,478231	0,11534744	0,00823628
1	2,5519857	0,01758067	-0,05601	32,072838	24,749264	28,445021	0,11937767	0,00812791
...
8725	6,1429033	0,03864089	0,01937729	47,402832	26,190796	43,021027	3,6212292	-0,0039556



PEM Stack
1.4 kW



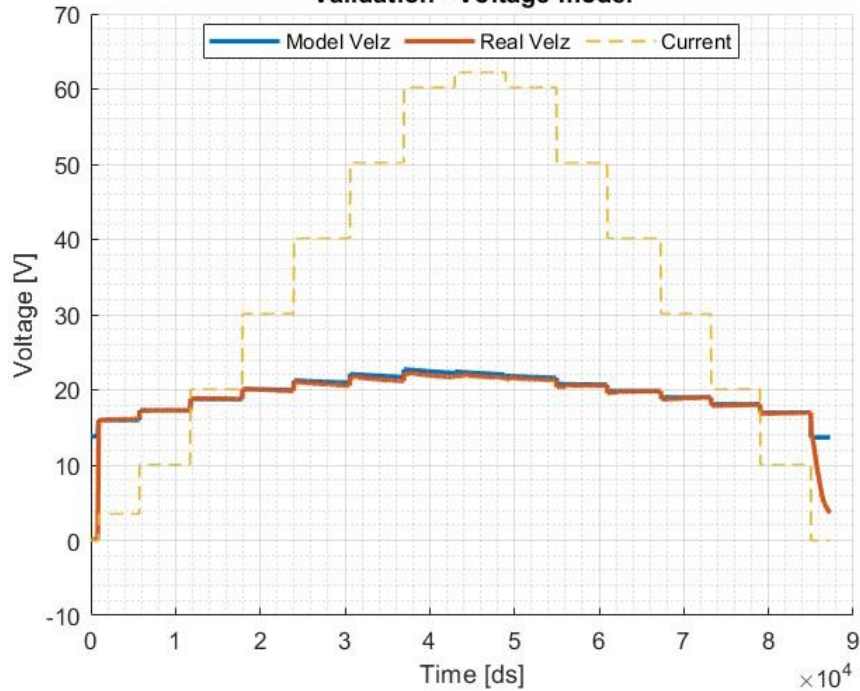
MINISTERIO DE DEFENSA



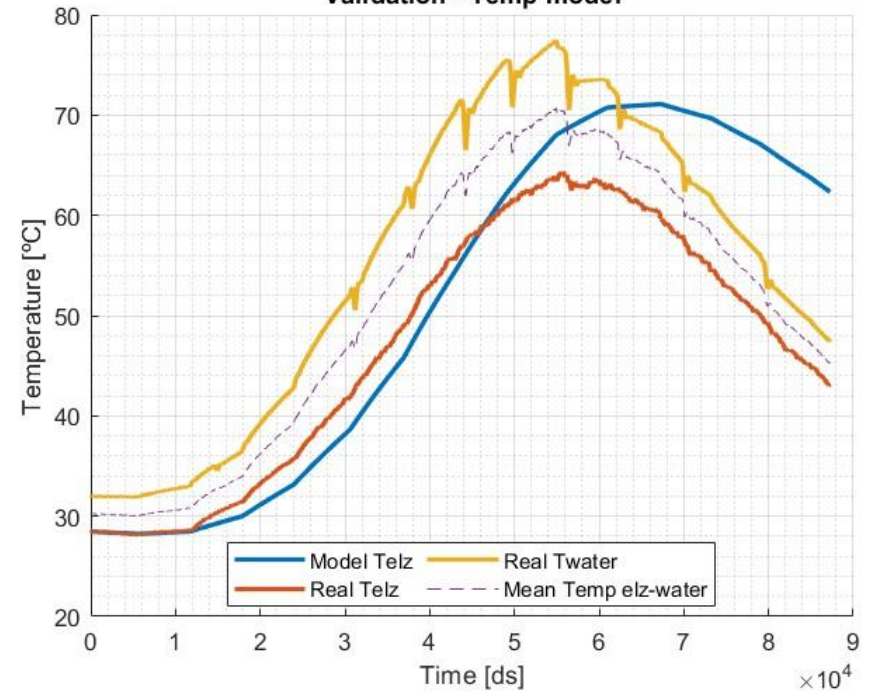
Instituto Nacional de Técnica Aeroespacial



Validation - Voltage model



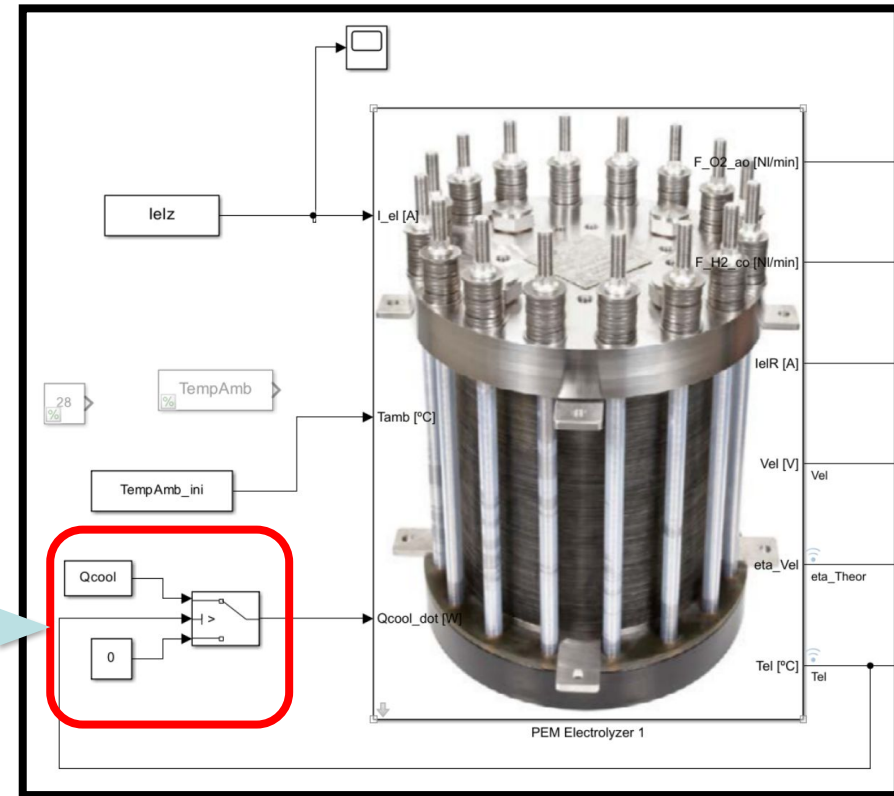
Validation - Temp model

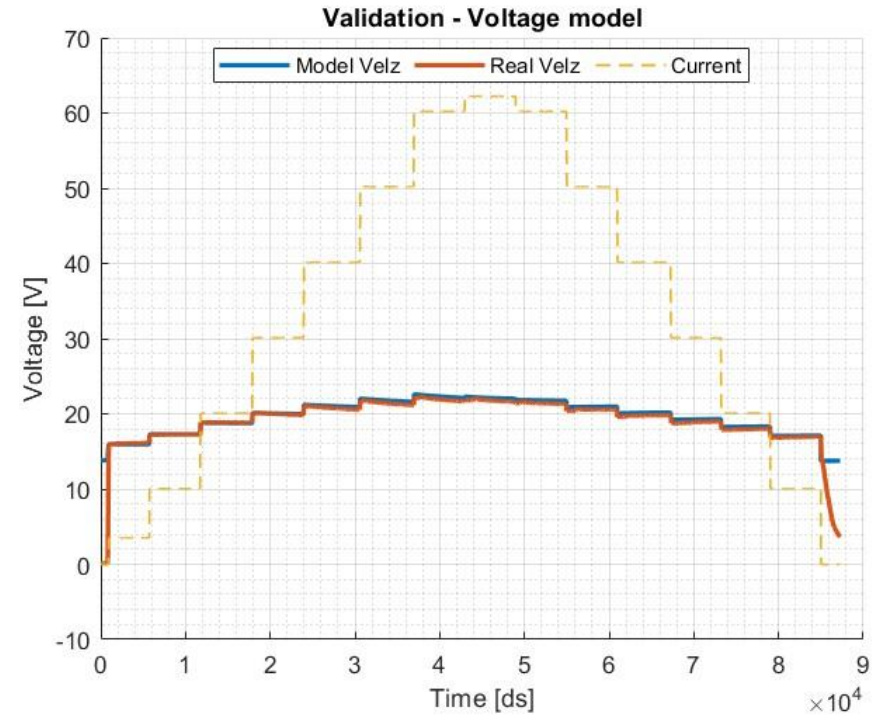
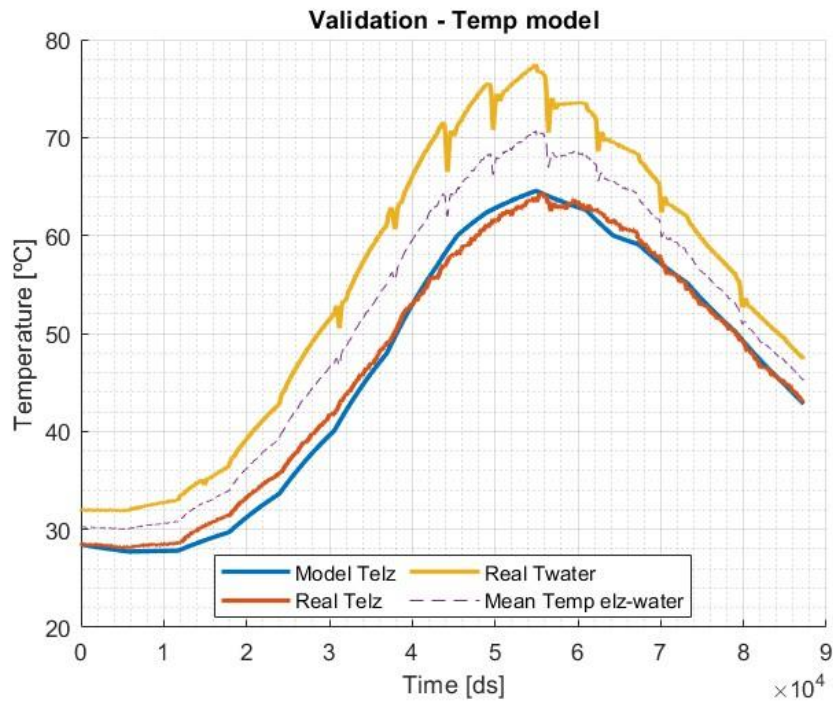




When the experimental data was obtained, a fan was activated which serves to cool the stack temperature. However, it is not stated how much heat is cooled by this fan, nor at what stack temperature it is activated. Therefore, a series of tests have been carried out in which two variables, $T_{control}$ and $Q_{control}$, have been created to optimise the temperature at which the fan is activated and the heat it cools.

Boundaries: $T_{control}$ ($^{\circ}C$): 50 – 70;
 Q_{cool} (W): 50 – 100







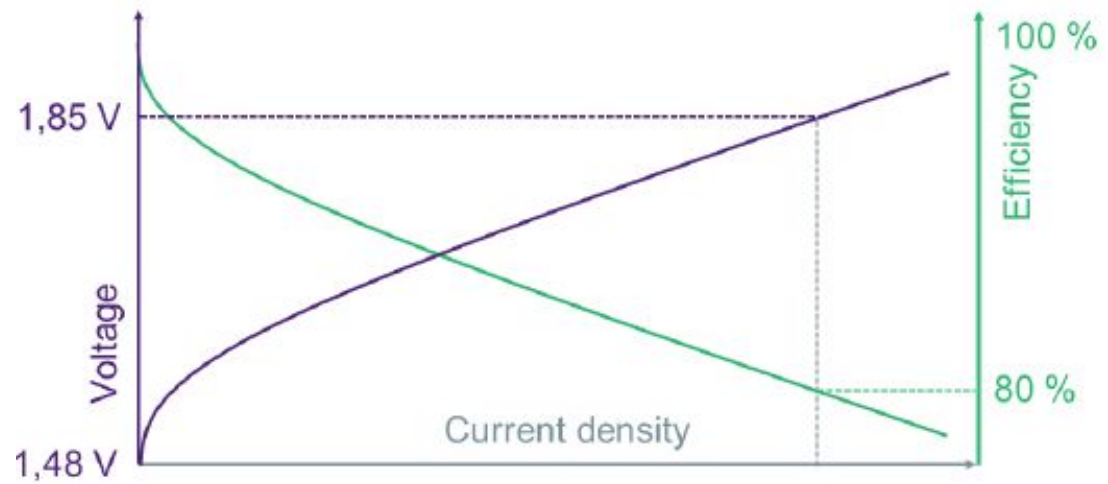
- Introduction
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Voltage efficiency:

Quotient of thermo-neutral voltage and the measured cell voltage

$$\eta_V = \frac{V_{th}}{V_{cell}}$$



Voltage efficiency:

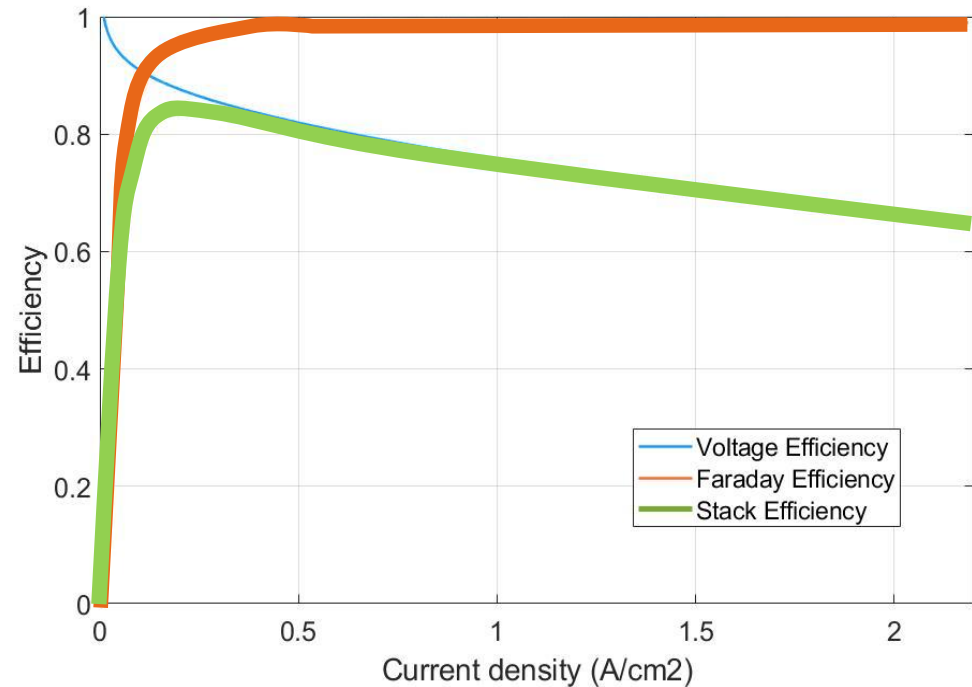
Quotient of thermo-neutral voltage and the measured cell voltage

$$\eta_V = \frac{V_{th}}{V_{cell}}$$

Faraday efficiency:

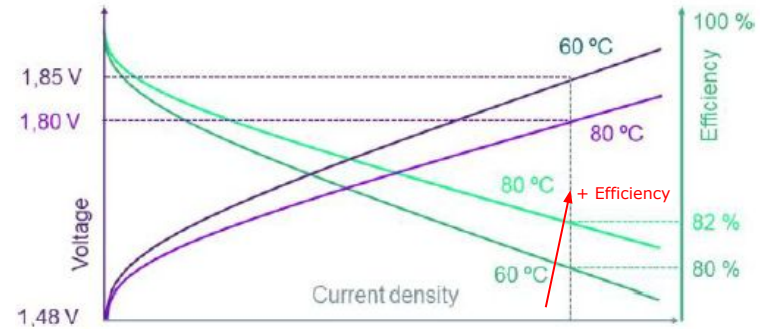
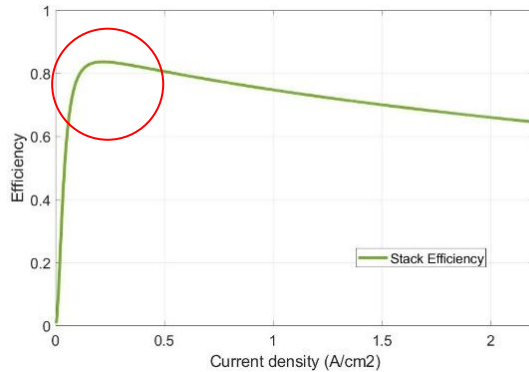
Ratio between the theoretical hydrogen quantity and the generated quantity of H₂

Due to H₂ diffusion losses through the membrane,...



Stack efficiency:

$$\eta_{stack} = \eta_V \eta_F$$



Why not simply operate at low current densities?

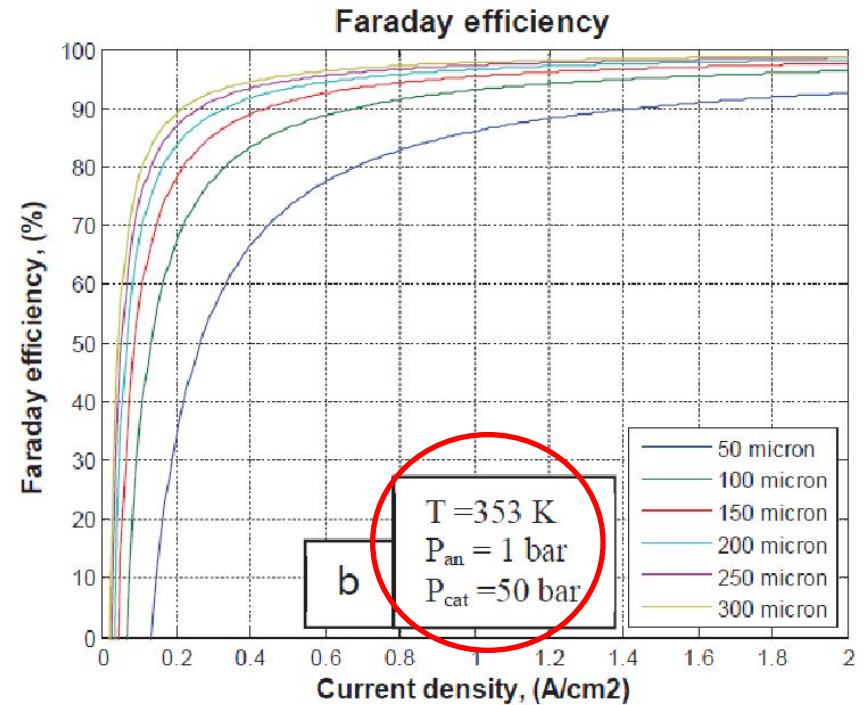
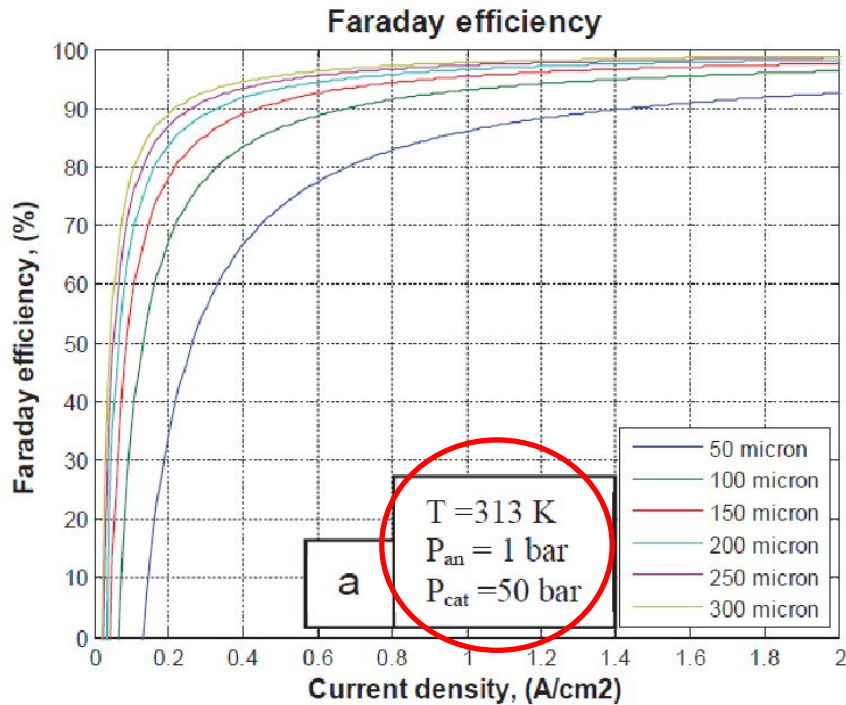
- ✓ The higher the current density, the higher the rate of hydrogen production.
- ✓ Specific costs for an electrolyzer increase at lower current density.
- ✓ The current density should be obtained with the objective of minimizing hydrogen production costs (the optimum between high-efficiency and low specific CAPEX)

Why not simply operate at higher temperatures?

- ✓ Temperature has a significant effect on ageing (longevity of an electrolyzer).
- ✓ The higher the temperature, the lower the service life.
- ✓ The correct operating temperature should be optimized with the objective of minimizing hydrogen production costs.
- ✓ The objective is to obtain an optimum balance between high efficiency and service life

P. Lettenmeier . White paper | Efficiency – Electrolysis. Siemens-energy

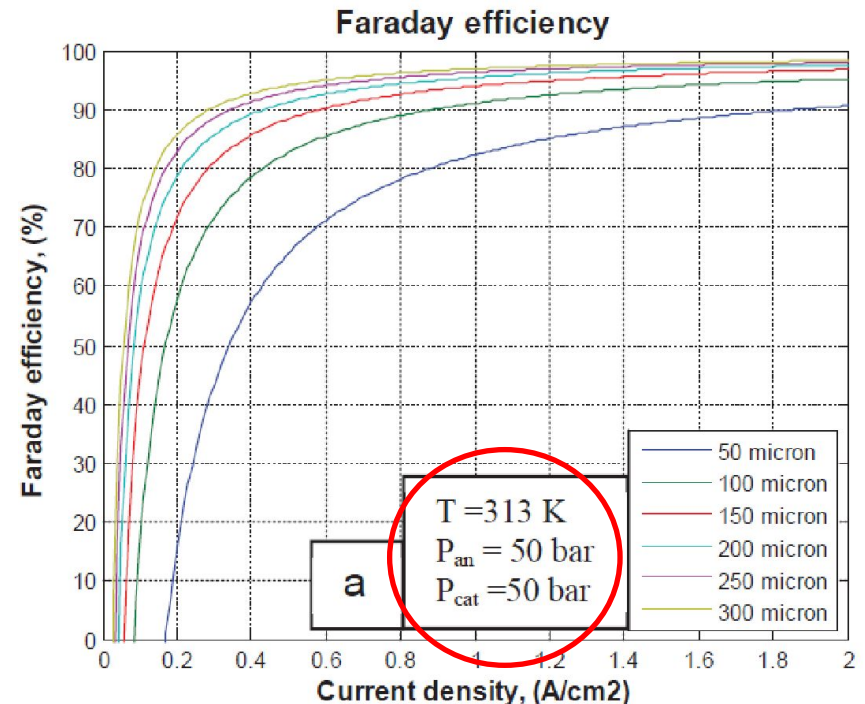
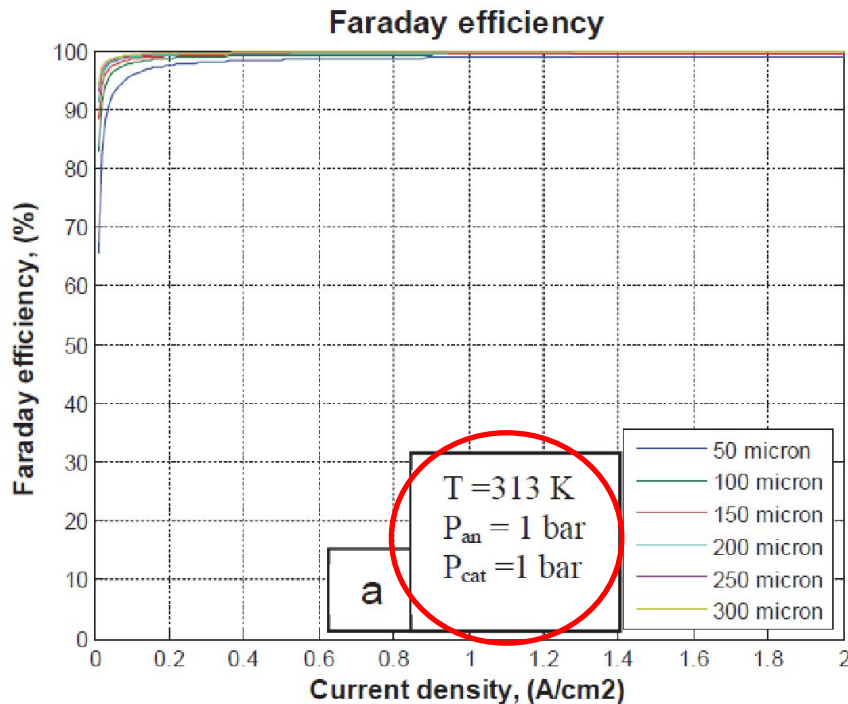
Efficiency vs. operating conditions



Temperature has no significant effect on Faraday efficiency

A. Salami et al. Numerical Modeling the Effect of Operating Variables on Faraday Efficiency in PEM Electrolyzer, Procedia Technology, Volume 26, 2016,

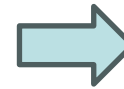
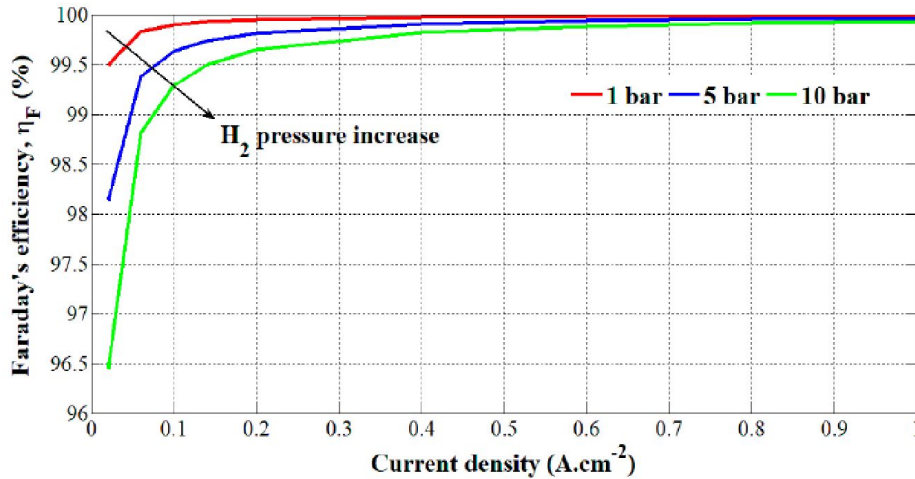
Efficiency vs. operating conditions



Faraday efficiency increase at low pressure..., but an external compressor is needed. Efficiency of the complete system need to be studied

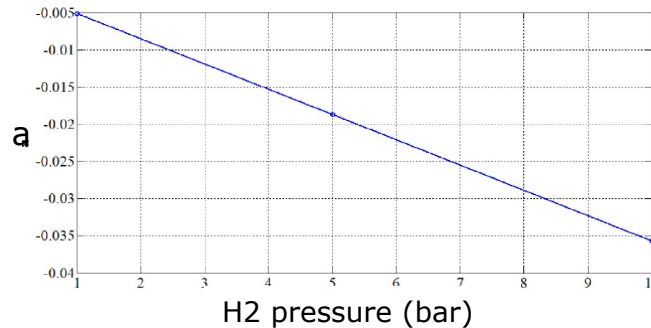
A. Salami et al. Numerical Modeling the Effect of Operating Variables on Faraday Efficiency in PEM Electrolyzer, Procedia Technology, Volume 26, 2016,

Typically, empirical approaches are used



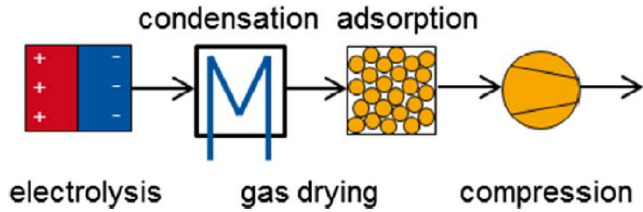
$$\eta_F = a \left(\frac{i_{el}}{A} \right)^b + c$$

p (Bar)	a	b	c
1	-0.005103	-1	1
5	-0.01871	-1	1
10	-0.03572	-1	1

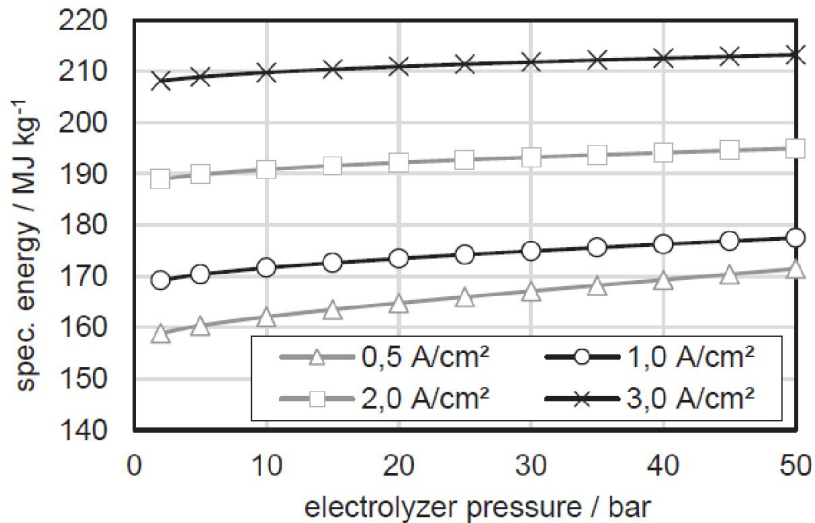


$$\eta_F = (a_1 p + a_2) \left(\frac{i_{el}}{A} \right)^b + c$$

Yodwong, B.; Guilbert, D.; Phattanasak, M.; Kaewmanee, W.; Hinaje, M.; Vitale, G. Faraday's Efficiency Modeling of a Proton Exchange Membrane Electrolyzer Based on Experimental Data. *Energies* 2020, 13.

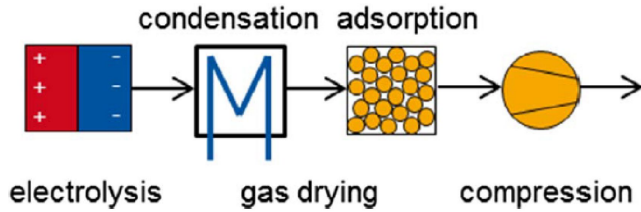


Specific energy demand is defined as energy demand per amount of produced hydrogen

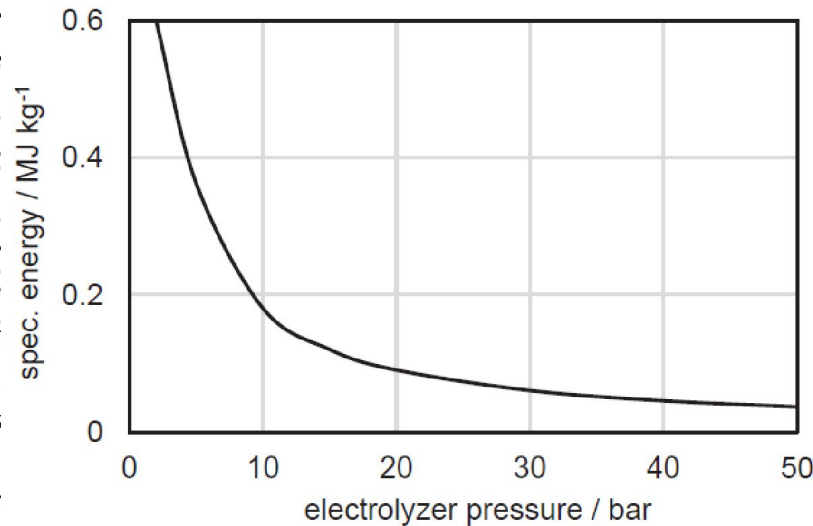
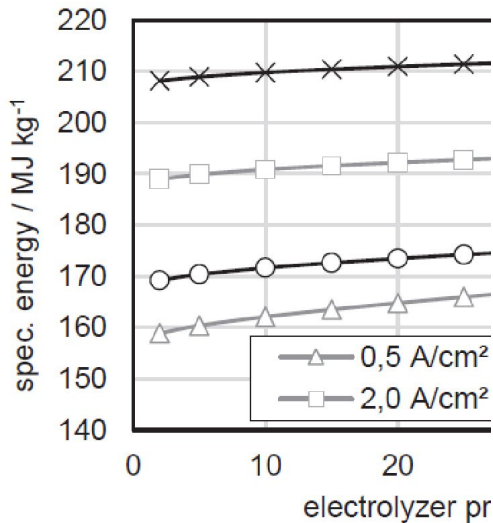


- ✓ Overvoltages increase with the current density, efficiency of production decreases.
- ✓ Faraday efficiency decrease with pressure, specific energy demand increases with pressure

G. Tjarks *et al.* Energetically-optimal PEM electrolyzer pressure in power-to-gas plants, Applied Energy, Volume 218, 2018.



Specific energy demand is defined as energy demand per amount of produced hydrogen



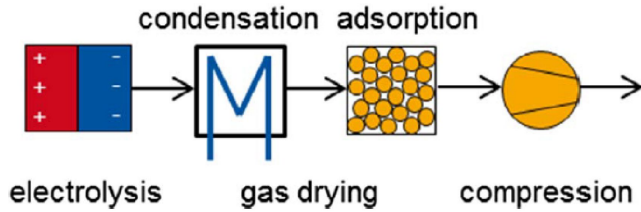
Electrolyzer

Drying

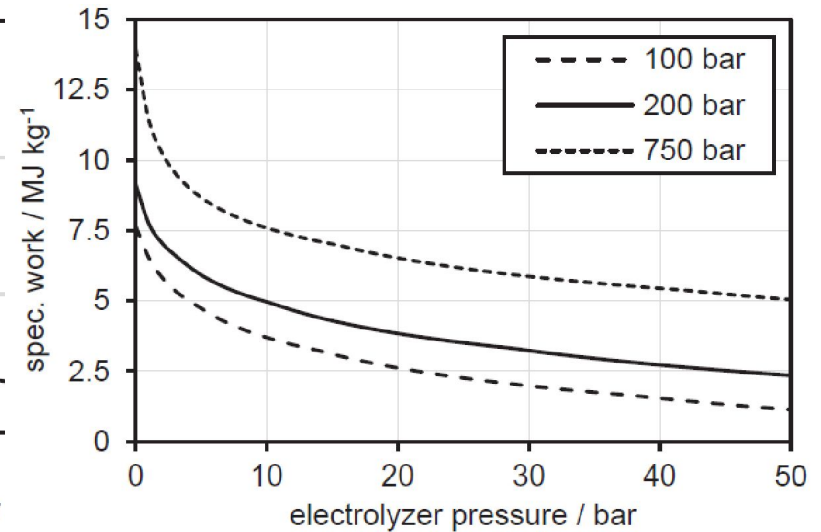
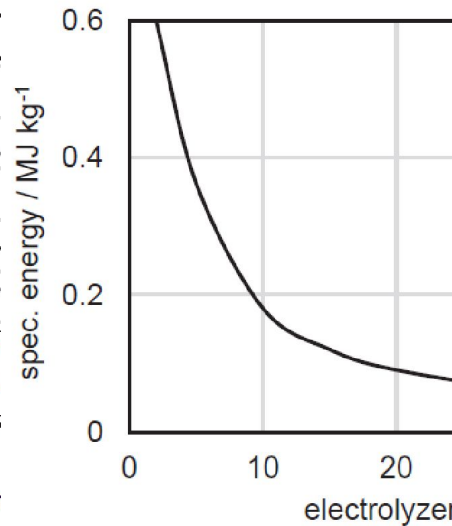
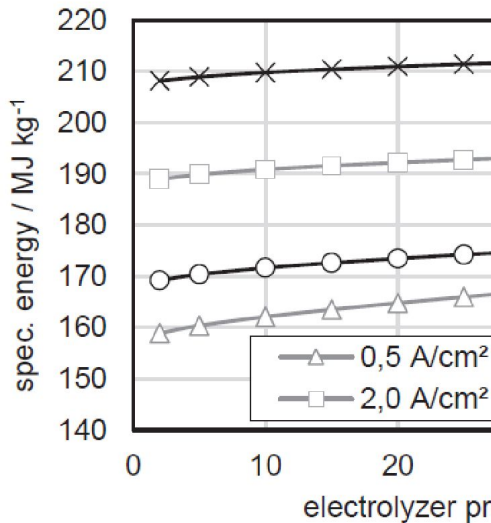
process

- ✓ Water content of produced hydrogen decrease with electrolyzer pressure

G. Tjarks *et al.* Energetically-optimal PEM electrolyzer pressure in power-to-gas plants, Applied Energy, Volume 218, 2018.



Specific energy demand is defined as energy demand per amount of produced hydrogen



Electrolyzer

Drying

Compression

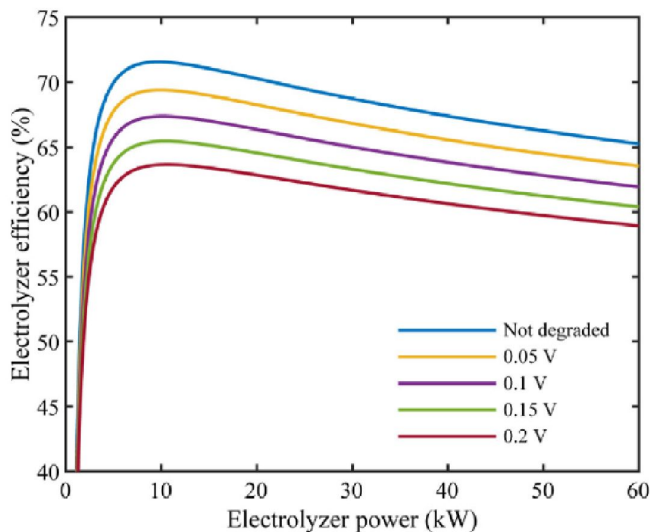
In several work, only electrolyzer and compression is considered for efficiency

G. Tjarks *et al.* Energetically-optimal PEM electrolyzer pressure in power-to-gas plants, *Applied Energy*, Volume 218, 2018.



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- **Degradation**

- One of the biggest challenges of PEM technologies is the high cost of production, which has to be addressed both by lowering material cost and by **extending its lifetime**.
- There are not significant mathematical models of the degradation
- There are several works where degradation is studied under different operation conditions.



- Effect of degradation is observed as a voltage increment in the polarization curve.
- Typically, is measured in $\mu V/h$
- Degradation is highly dependent on operation conditions.



Conclusions of studies (power)

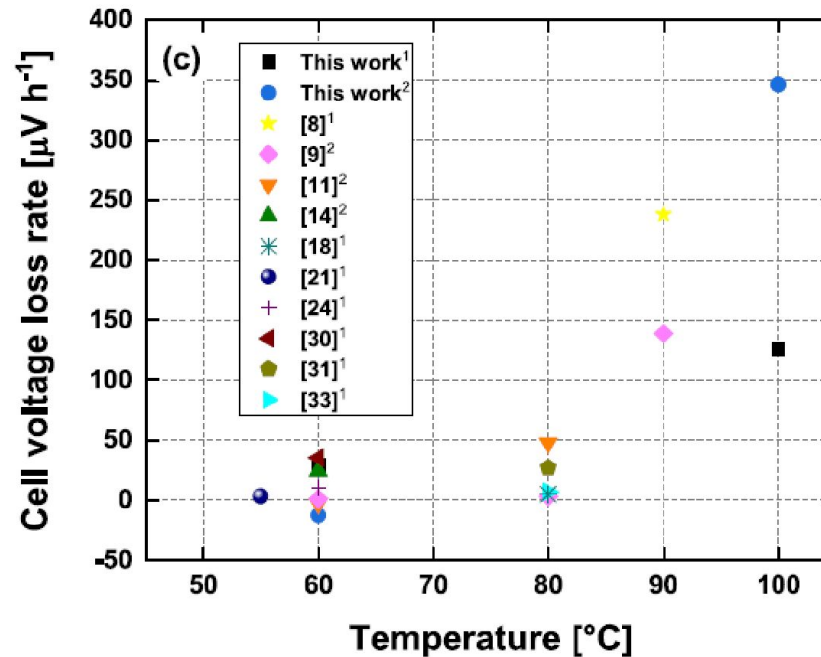
- In this study a $P_{el} = 60$ kW is considered
- Maintaining operation: 600 W
- $P_t = 40$ kW

Mode	
Maintaining operation (very low power)	1.5
Low power fluctuation ($600 \text{ W} - P_t$)	50
Constant P_t	20
High power fluctuation ($P_t - P_{el}$)	66
Constant high power (P_{el})	196

Xinyu Lu, *et al.* Optimization of power allocation for wind-hydrogen system multi-stack PEM water electrolyzer considering degradation conditions, International Journal of Hydrogen Energy, Volume 48, Issue 15, 2023

Conclusions of studies (temperature)

- Many experiment in literature, but no conclusive results



Steffen Garbe *et al.* Understanding Degradation Effects of Elevated Temperature Operating Conditions in Polymer Electrolyte Water Electrolyzers *Journal of The Electrochemical Society*, Volume 168, Number 4, 2021



Muchas gracias!!

Muito obrigado!!

CYTED

PROGRAMA IBEROAMERICANO DE CIENCIA
Y TECNOLOGÍA PARA EL DESARROLLO

Interreg



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Cofinanciado pela
União Europeia

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Junta de Andalucía

Consejería de Transformación Económica,
Industria, Conocimiento y Universidades





Boundaries (lb and ub)

Ct (J/K): 9000 [1] – 400000 [2]

Rt (K/W): 0.014 [3] – 0.14 [2]

Alpha_a: 0.24 – 2.1 [4]

Alpha_c: 0.1 – 0.9 [2]

Lambda_m: 0 – 24 [2]

Minimize
Squared
Error

```
tic;
[x,fval] = fmincon(@simula_electro,x0,A,b,Aeq,beq,lb,ub);
toc;

function y = simula_electro(x)
    global Ct Rt alpha_a alpha_c lambda_m Tcontrol Qcool data_dt
    Ct = x(1);
    Rt = x(2);
    alpha_a = x(3);
    alpha_c = x(4);
    lambda_m = x(5);
    Tcontrol = x(6);
    Qcool = x(7);
    out = sim("Ajuste_HIAT_v1.slx");
    format short
    y = sum((data_dt.TemperaturaStack-out.Tel(1:end-10)).^2);
end
```



	Initial	1a	1b	2	3a	3b
Ct (J/K)	25000	16079	15231	16079	15701	16218
Rt (K/W)	0.25	0.1203	0.1156	0.1203	0.14	0.1339
Tcontrol (°C)	-	-	-	-	60	60
Qcool (W)	-	-	-	-	99.9686	65.536
Alpha_a	2	2	0.93025	0.93025	0.93025	2
Alpha_c	0.7	0.7	0.9	0.9	0.9	0.7
Lambda_m	9	9	13.7385	13.7385	13.7385	9
Time (s)	-	495.63	513.56	1519.46	623.42	1668.22

Time that fmincon expends to achive the optimal values of the parameters identified



Validation of the models



	Initial	1a	1b	2	3a	3b
	Error mean					
Temp	-4.1201	0.5606	0.3962	0.0197	-0.2452	0.4074
Voltage	-0.46173	-0.5212	-0.9876	-0.9870	-0.9799	-0.5153
	RMSE					
Temp	8.5824	1.3456	0.9930	1.2375	1.1679	1.1261
Voltage	1.779	1.7907	2.1057	2.1049	2.1055	1.7894

